

Kempact 323 AMV



OVERVIEW

Kempact K5 compact multi-voltage MIG/MAG welder, delivering 320 A with a 3-phase 230-400 V power supply. Kempact 323 AMV includes an Adaptive control panel, DuraTorque 4-roll wire drive unit, Flexlite GX welding gun and earth return lead pack.

TECHNICAL SPECIFICATIONS

Kempact 323 AMV

Product code	Kempact 323 AMV, GX 403 G, 3.5m - P2221GX Kempact 323 AMV, GX 303 G, 3.5m - P2235GX, Only 300A/35% range Kempact 323 AMV, GX 403 G, 5m - P2222GX Kempact 323 AMV, GX 303 G, 5m - P2236GX, Only 300A/35% range
Connection voltage 3~ 50/60 Hz	230 V -15%...400 V +15%
Fuse (delayed)	16A (230V) 10A (400V)
Welding range	10 V/2 0A–32.5 V/320 A
Open circuit voltage	40V
Wire feed speed adjustment	1.0 - 20.0 m/min
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
External dimensions LxWxH	623 × 579 × 1070 mm
Weight (no accessories)	44 kg
Degree of protection	IP23S
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10
Operating temperature range	-20...+40 °C