

Kempact 323 RMV



OVERVIEW

Kemppi K3 compact multi-voltage MIG/MAG welder, delivering 320 A with a 3-phase 230-400 V power supply.

Kempact 323 RMV includes a Regular control panel, DuraTorque 4-roll wire drive unit, Flexlite GX welding gun and earth return lead pack.

TECHNICAL SPECIFICATIONS

Kempact 323 RMV

Product code	Kempact 323 RMV, GX 403 G, 3.5m P2219GX Kempact 323 RMV, GX 303 G, 3.5m P2233GX, Only 300A/35% range Kempact 323 RMV, GX 403 G, 5m - P2220GX Kempact 323 RMV, GX 303 G, 5m - P2234GX, Only 300A/35% range
Connection voltage 3~ 50/60 Hz	230 V -15%...400 V +15%
Fuse (delayed)	16A (230V) 10A (400V)
Welding range	10 V/2 0A–32.5 V/320 A
Open circuit voltage	40V
Wire feed speed adjustment	1.0 - 20.0 m/min
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
External dimensions LxWxH	623 × 579 × 1070 mm
Weight (no accessories)	44 kg
Degree of protection	IP23S
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10
Operating temperature range	-20...+40 °C