

Kempact 323R



OVERVIEW

Kempci K3 compact welder for cost-efficient MIG/MAG welding, delivering 320 A with a 3-phase 400 V power supply.

Kempact 323R includes a Regular control panel, DuraTorque 4-roll wire drive unit, Flexlite GX welding gun and earth return lead pack.

TECHNICAL SPECIFICATIONS

Kempact 323R

Product code	Kempact 323R, GX 403 G, 3.5m - P2211GX Kempact 323R, GX 303 G, 3.5m - P2229GX, Only 300A/35% range Kempact 323R, GX 403 G, 5m - P2212GX Kempact 323R, GX 303 G, 5m - P2230GX, Only 300A/35% range
Connection voltage 3~ 50/60 Hz	400 V \pm 15%
Fuse (delayed)	10 A
Welding range	10 V/20 A–32.5 V/320 A
Open circuit voltage	40V
Wire feed speed adjustment	1.0 - 20.0 m/min
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
External dimensions LxWxH	623 × 579 × 1070 mm
Weight (no accessories)	44 kg
Degree of protection	IP23S
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10
Operating temperature range	-20...+40 °C