

# SuperSnake GTX04HD - subfeeder



## BENEFITS

- Welding distance up to 30 meters
- Easy to grab, move, and carry
- Strong metal construction, cable and gun clamps, plus LED wire line light
- Reliable 4x4 wire drive mechanics
- Water hose clamps for fast and easy connection

## OVERVIEW

The SuperSnake GTX04HD subfeeder delivers a distance and volume welding solution that combines a standard euro-connected welding gun with a strong 4x4 subfeeder and cables package, connecting directly to your standard X5 FastMig or Master M 350 welding machine.

## TECHNICAL SPECIFICATIONS

### SuperSnake GTX04HD - subfeeder

Product code	SGTX04HD01 (incl. motor drive unit and frame) Interconnection cables: Cables SuperSnake GTXG 10m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXG105CBL SuperSnake GTXG 15m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXG155CBL SuperSnake GTXG 20m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXG205CBL SuperSnake GTXG 25m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXG255CBL SuperSnake GTXW 10m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXW105CBL SuperSnake GTXW 15m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXW155CBL SuperSnake GTXW 20m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXW205CBL SuperSnake GTXW 25m cable, 50mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXW255CBL SuperSnake GTXW 10m cable, 70mm <sup>2</sup> (Std liner FE 1.0-1.6mm): SGTXW107CBL
Description	subfeeder
Output 60% ED	350 A
Output 100% ED	270 A

**SuperSnake GTX04HD - subfeeder**

Wire feed mechanism	4-roll, single-motor
Wire feed speed	1...25 m/min
Filler wires, Ss	1.0...1.6 mm
Filler wires, Al	1.2...1.6 mm
Filler wires, Fe	1.0...1.6 mm
Filler wires, MC/FC	1.2...1.6 mm
Supply voltage	12 V
Diameter of feed rolls	32 mm
Shielding gas pressure (max)	0.5 MPa
External dimensions LxWxH	561 x 241 x 200 mm
Standards	EN IEC 60974-5:2019, EN IEC 60974-10:2020
EMC class	A
Operating temperature range	-20...+40 °C
Storage temperature range	-40...+60 °C