

# X5 Power Source 400 MV Pulse+



## OVERVIEW

Multi-process and multi-voltage power source that provides 400 A with 60% duty cycle. Manual, synergic, pulse, and double pulse welding options available. Compatible with all MAX welding processes as well as WiseFusion, WisePenetration+, WiseRoot+, WiseThin+, and WiseSteel welding processes.

## TECHNICAL SPECIFICATIONS

### X5 Power Source 400 MV Pulse+

Product code	X5100400100
Connection voltage 3~ 50/60 Hz	220 - 230 ±10 % 380 - 460 ±10 %
Fuse	25 A @ [220 - 230 V]; 32 A @ [380 - 460 V]
Output 40% ED	400 @ [220 - 230 V]
Output 60% ED	400 @ [380 - 460 V]
Output 100% ED	350 A
Rated power at max. current	19 kVA
Recommended generator power (min)	25 kVA
Welding current and voltage range, MIG	15 A/10 V ... 400 A/50V
Welding current and voltage range, TIG	15 A/1 V ... 400 A/50V
Welding current and voltage range, MMA	15 A/10 V ... 400 A/50V
External dimensions LxWxH	750 x 263 x 456 mm
Weight (no accessories)	39.5 kg
Degree of protection	IP23S
EMC class	A
Operating temperature range	-20...+40 °C
Storage temperature range	-40...+60 °C