

X5 Wire Feeder 200 Manual



BENEFITS

- Side-loading wire feeder allows easy wire spool changes
- Clear 2-knob control panel with a digital parameter display
- Designed for MIG, MMA, and gouging processes
- 4-wheel wire feed mechanism with integrated lighting guarantees a steady and reliable wire feed
- Compact-sized and lightweight wire feeder enables excellent mobility
- Impact-resistant, durable, double-walled cabinet for heavy-duty environments
- USB port connectivity for convenient system software updates

Please note: The protection frame, 4-wheel trolley, and wire feeder cabinet heater are optional accessories.

TECHNICAL SPECIFICATIONS

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Product code	X5220200000
Wire feed mechanism	4-roll, single-motor
Wire feed speed	0.5 ... 25 m/min
Gun connection	Euro
Wire spool weight, max.	5.0 kg
Wire spool diameter, max.	200 mm
Filler wires	Fe 0.8 ... 1.6 mm Ss 0.8 ... 1.6 mm Mc/Fc 0.8 ... 2.0 mm Al 0.8 ... 2.4 mm
Diameter of feed rolls	32 mm
Shielding gas pressure (max)	0.5 MPa
Welding current, 60 %	500 A
Welding current, 100 %	430 A
External dimensions LxWxH	565 x 218 x 339 mm
Weight (no accessories)	9.7 kg
Degree of protection	IP23S
EMC class	A
Operating temperature range	-20...+40 °C
Storage temperature range	-40...+60 °C