

X5 Wire Feeder 300 Manual



BENEFITS

- Top-loading wire feeder ensures ergonomics in wire spool changes
- Clear 2-knob control panel with a digital parameter display
- Designed for MIG/MAG, MMA, and gouging processes
- 4-wheel wire feed mechanism with integrated lighting and a kinetic spool brake ensures a steady and reliable wire feed
- USB port connectivity for convenient system software updates

TECHNICAL SPECIFICATIONS

X5 Wire Feeder 300 Manual

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| Product code | X5220300000 |
| Wire feed mechanism | 4-roll, single-motor |
| Wire feed speed | 0.5 ... 25 m/min |
| Gun connection | Euro |
| Wire spool weight, max. | 20.0 kg |
| Wire spool diameter, max. | 300 mm |
| Filler wires | Fe 0.8 ... 2.0 mm Ss 0.8 ... 2.0 mm Mc/Fc 0.8 ... 2.4 mm Al 0.8 ... 2.4 mm |
| Diameter of feed rolls | 32 mm |
| Shielding gas pressure (max) | 0.5 MPa |
| Welding current, 60 % | 500 A |
| Welding current, 100 % | 430 A |
| External dimensions LxWxH | 650 x 230 x 410 mm |
| Weight (no accessories) | 10.9 kg |
| Degree of protection | IP23S |
| EMC class | A |
| Operating temperature range | -20...+40 °C |
| Storage temperature range | -40...+60 °C |