

X5 Wire Feeder 300 Manual



BENEFITS

- Top-loading wire feeder ensures ergonomics in wire spool changes
- Clear 2-knob control panel with a digital parameter display
- Designed for MIG/MAG, MMA, and gouging processes
- 4-wheel wire feed mechanism with integrated lighting and a kinetic spool brake ensures a steady and reliable wire feed
- USB port connectivity for convenient system software updates

TECHNICAL SPECIFICATIONS

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Product code	X5220300000
Wire feed mechanism	4-roll, single-motor
Wire feed speed	0.5 ... 25 m/min
Gun connection	Euro
Wire spool weight, max.	20.0 kg
Wire spool diameter, max.	300 mm
Filler wires	Fe 0.8 ... 2.0 mm Ss 0.8 ... 2.0 mm Mc/Fc 0.8 ... 2.4 mm Al 0.8 ... 2.4 mm
Diameter of feed rolls	32 mm
Shielding gas pressure (max)	0.5 MPa
Welding current, 60 %	500 A
Welding current, 100 %	430 A
External dimensions LxWxH	650 x 230 x 410 mm
Weight (no accessories)	10.9 kg
Degree of protection	IP23S
EMC class	A
Operating temperature range	-20...+40 °C
Storage temperature range	-40...+60 °C