

# X5 Work Pack 1-MIG

## BENEFITS

### X5 FASTMIG SYNERGIC

#### X5 Work Pack 1-MIG, 33 welding programs.

- A01 1-MIG AlMg5 1.0 Ar X5510093
- A02 1-MIG AlMg5 1.2 Ar X5510015
- A11 1-MIG AlSi5 1.0 Ar X5510094
- A12 1-MIG AlSi5 1.2 Ar X5510016
- C01 1-MIG CuSi3 0.8 Ar Brazing X5510037
- C03 1-MIG CuSi3 1.0 Ar Brazing X5510032
- C11 1-MIG CuAl8 0.8 Ar Brazing X5510036
- C13 1-MIG CuAl8 1.0 Ar Brazing X5510031
- F01 1-MIG Fe 0.8 Ar+18%CO2 X5510001
- F02 1-MIG Fe 0.9 Ar+18%CO2 X5510019
- F03 1-MIG Fe 1.0 Ar+18%CO2 X5510002
- F04 1-MIG Fe 1.2 Ar+18%CO2 X5510003
- F06 1-MIG Fe 1.6 Ar+18%CO2 X5510025
- F11 1-MIG Fe 0.8 Ar+8%CO2 X5510004
- F12 1-MIG Fe 0.9 Ar+8%CO2 X5510020
- F13 1-MIG Fe 1.0 Ar+8%CO2 X5510005
- F14 1-MIG Fe 1.2 Ar+8%CO2 X5510006
- F21 1-MIG Fe 0.8 CO2 X5510060
- F22 1-MIG Fe 0.9 CO2 X5510095
- F23 1-MIG Fe 1.0 CO2 X5510013
- F24 1-MIG Fe 1.2 CO2 X5510014
- F26 1-MIG Fe 1.6 CO2 X5510056
- M04 1-MIG Fe Metal 1.2 Ar+18%CO2 X5510007
- M06 1-MIG Fe Metal 1.6 Ar+18%CO2 X5510028
- R04 1-MIG Fe Rutil 1.2 Ar+18%CO2 X5510008
- R06 1-MIG Fe Rutil 1.6 Ar+18%CO2 X5510029
- R14 1-MIG Fe Rutil 1.2 CO2 X5510033
- S01 1-MIG Ss 0.8 Ar+2%CO2 X5510009
- S02 1-MIG Ss 0.9 Ar+2%CO2 X5510021
- S03 1-MIG Ss 1.0 Ar+2%CO2 X5510010
- S04 1-MIG Ss 1.2 Ar+2%CO2 X5510011
- S82 1-MIG FC-CrNiMo 0.9 Ar+18%CO2 X5510026



- S84 1-MIG FC-CrNiMo 1.2 Ar+18%CO2 X5510012

## TECHNICAL SPECIFICATIONS

### X5 Work Pack 1-MIG

Product code	X5520000
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